

Date: Thursday, 2/14/2008 2:22:08 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	CABLE ASSEMBLY		
Job Number	37465					
Estimate Number	12007					
P.O. Number	:			Part Number	D412704045	
This Issue	2/14/2008	S.O. No.	:	Drawing Number	IIN-D412-704 PG7,9	
Prsht Rev.	NC			Project Number	N/A	
First Issue	/ /	Type	SMALL /MED FAB	Drawing Revision	A	
Previous Run	36817			Material	:	
Written By	<u>JH080214</u>			Due Date	2/25/2008	Qty: 4 Um: Each
Checked & Approved By						
Comment	Est Rev:B 05.01.28 Added Figures 1-2 KJ/RF					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
			<i>EBo8/04/07 (4)</i>
		Comment: Assemble as per dwg IIN D412-704 page 7, 9	
2.0	D32173	Cable 80.5"	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)	
		Pick:	
	Qty	Part number	Description
1	D3217-3	Cable	<i>B 37466</i>
3.0	D32571	Fitting	
			<i>EBo8/04/07</i>
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)	
		Pick:	
	Qty	Part number	Description
1	D3257-1	Fitting	<i>B 32827</i>
4.0	D32581	Angle Bracket	
			<i>EBo8/04/07</i>
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)	
		Pick:	
	Qty	Part number	Description
1	D3258-1	Angle Bracket	<i>B 37508 (X) B 29912 (3X)</i>
5.0	AN960JD10	Washer	
			<i>EBo8/04/07</i>
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)	
		Pick:	
	Qty	Part number	Description
2	AN960JD10	Washer	<i>1107534</i>
			<i>EBo8/04/07</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number: 37465			Part Number: D412704045
Job Number:			
Seq. #:	Machine Or Operation:	Description :	
6.0	AN960JD10L	Washer	
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)	Pick: Qty 2	Part number AN960JD10L Description Washer	batch 1104885
7.0	NAS5093	Nut	
Comment: Qty.: 3.0000 Each(s)/Unit Total : 12.0000 Each(s)	Pick: Qty 3	Part number NAS509-3 Description Nut	batch M100433 64 M104715 QP Bos/04/07
8.0	MS21042L3	Nut	
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)	Pick: Qty 2	Part number MS21042L3 Description Nut	batch M106883
9.0	AN35A	Bolt	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)	Pick: Qty 1	Part number AN3-5A Description Bolt	batch M100188
10.0	AN313A	Bolt	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)	Pick: Qty 1	Part number AN3-13A Description Bolt	batch M104746

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Drawing Name: CABLE ASSEMBLY

Job Number: 37465

Part Number: D412704045

Job Number:



Seq. #: Machine Or Operation:

Description :

11.0 QC5 INSPECT WORK TO CURRENT STEP



C 08/04/07 ~~4X~~ 4X

Comment: INSPECT WORK TO CURRENT STEP

12.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: 224

8/4/07 56 ~~4X~~

13.0 QC21 FINAL INSPECTION/W/O RELEASE



08/04/08 ~~A~~

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-04-08
K

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

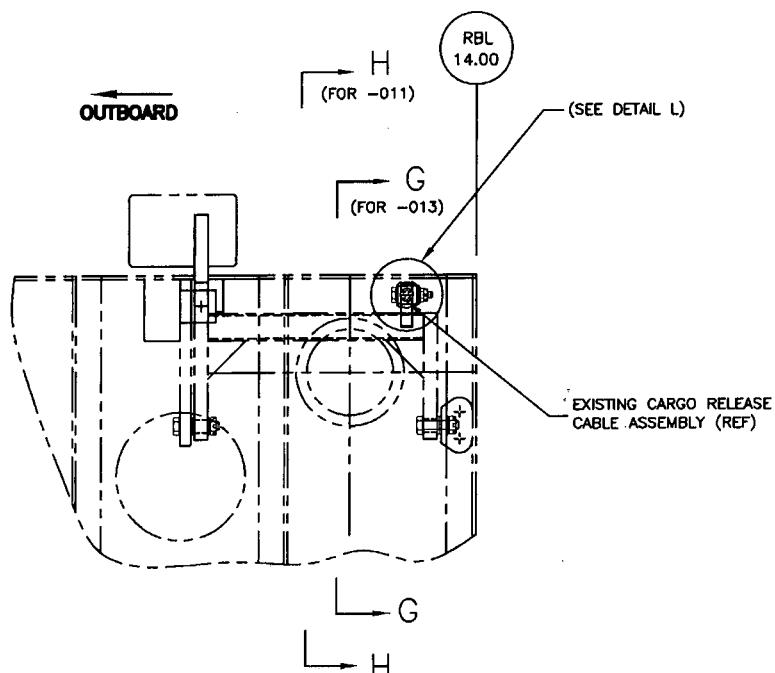


FIGURE 4 – Detail B. View looking Aft (Pilot's Side)
(-011/-013 Installations)

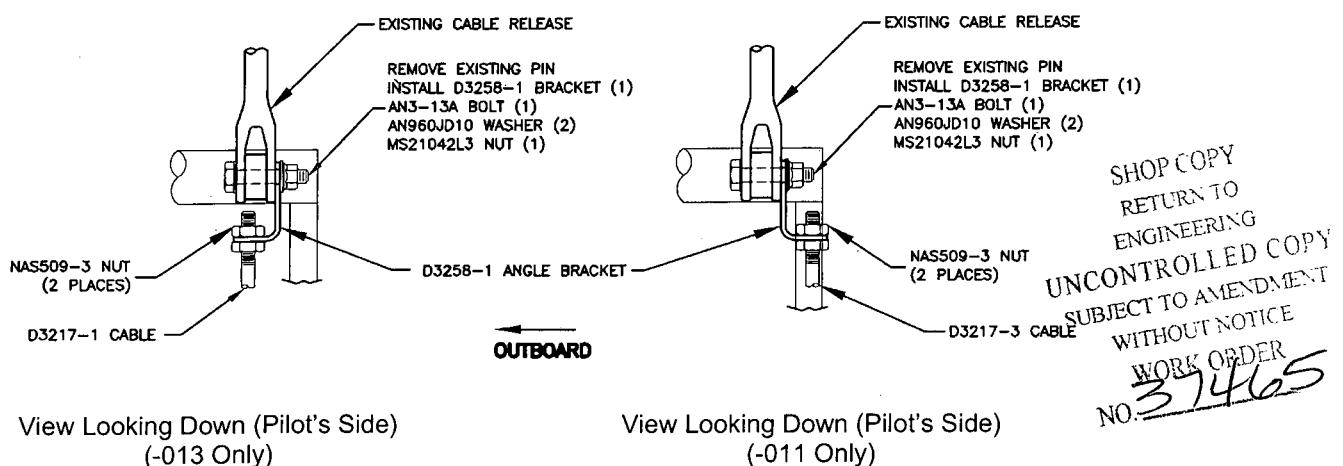


FIGURE 5 – Detail L.

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Revision: **B**
Date: 07.08.10

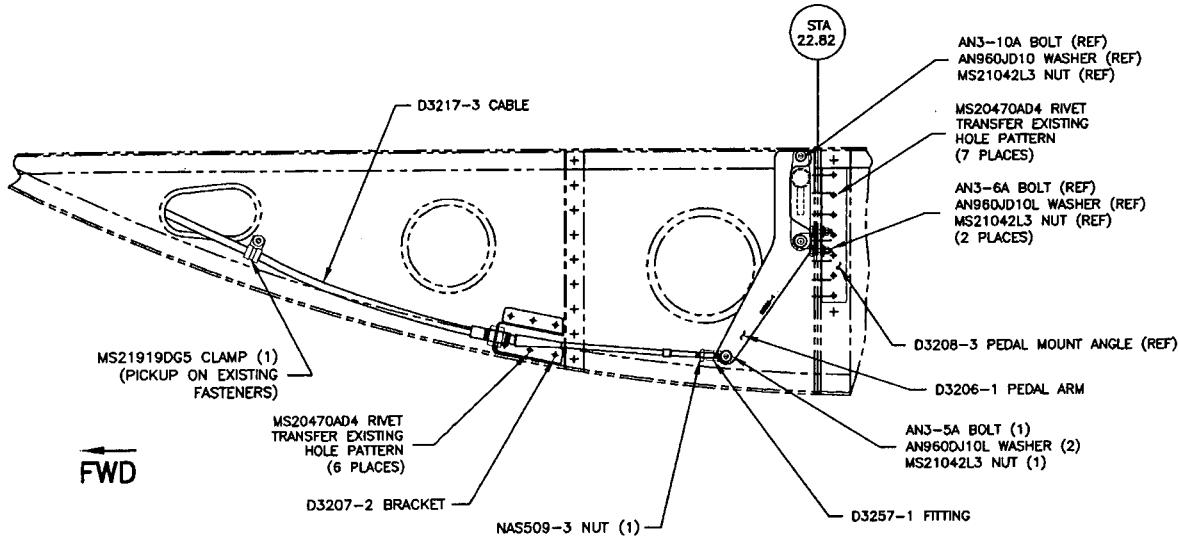
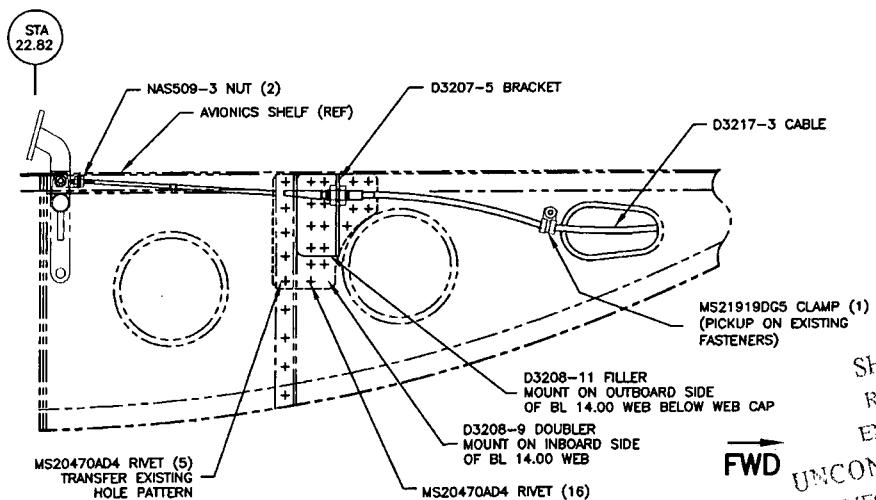


FIGURE 8 - View F-F. View looking Inboard From LHS
(-011 Only)



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RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 37465

FIGURE 9 - View H-H. View looking Inboard From RHS
(-011 Only)